

In the example in Figure 6 is an I/O Configuration Chart showing a 2591-A plugged in the first slot with Blown Fuse Reporting Enabled. X1-X16 are the Blown Fuse Reporting inputs and Y17-Y32 are the outputs under PLC ladder logic control.

```

I/O MODULE DEFINITION FOR CHANNEL . . . 1 BASE . . . . 00
      NUMBER OF BIT AND WORD I/O
      I/O
SLOT ADDRESS      X      Y      WX      WY      SPECIAL
01 .....0001 ..... 16 ..... 16 .....00 ..... 00 ..... NO
02 .....0000 ..... 00 ..... 00 .....00 ..... 00 ..... NO

15 .....0000 ..... 00 ..... 00 .....00 ..... 00 ..... NO
16 .....0000 ..... 00 ..... 00 .....00 ..... 00 ..... NO
  
```

Figure 6. I/O Configuration Chart with Blown Fuse Reporting

NOTE:
Only one starting address is needed to log in the module. The PLC will automatically assign the first 16 locations as inputs (X) and the next 16 locations as outputs (Y).

NOTE:
If the line is blank or erroneous, re-check the module to ensure that it is firmly seated in the slots. Generate the PLC I/O configuration chart again. If the line is still incorrect, contact your local distributor or CTI for assistance.

See CTI website www.controltechnology.com for warranty statement.

2500 Series PLC System Product Bulletin

2591-A 16-Point Isolated Discrete Output Module



Specifications

- Outputs: 16
- Isolation:
 - 1500 VDC channel-to-channel
 - 1500 VDC channel-to-backplane
- Blown fuse reporting per channel: Reported to the PLC as an X input (jumper selectable)
- Output voltage: 11 to 146 VDC
- Output source current per circuit: 1.5 A max
- "ON" state voltage drop: 0.3V @ 2.0 Amps
- "OFF" state leakage: 135uA max @ 125VDC
- Turn ON time: 1.5msec nominal
- Turn OFF time: 7.2msec nominal
- Maximum surge current: 3 A for 15 seconds
- Total module output current: 24 Amps
- Connector: Removable
- Wire gauge: 14 to 22 AWG
- Backplane power: 2.5 watts max
- Module size: Single wide
- Fuses: 16, 1.6 Amp, 250V
- CTI Part #80-79 (field replaceable)
- Operating Temperature: 0° to 60° C (32° to 140°F)
- Storage Temperature: -40° to 85° C (-40° to 185°F)
- Relative Humidity: 5 to 95% (non-condensing)
- Agency Approvals: UL, UL for Canada
- FM (Class 1, Div 2)
- Shipping Weight: 1.5 lb (0.68 Kg)

Description

The 2591-A 16-point Isolated Discrete Output Module provides sixteen discrete isolated outputs from the CTI 2500 Series or Simatic® 505 I/O base. The module uses solid-state output circuits to switch on or off external devices such as pilot lamps, motor starters, or solenoids. The 2591-A is designed to switch externally supplied 11 to 146 VDC. The internal logic signals are isolated from the external outputs to 1500 VDC.

Features

- CTI 2500 Series or Simatic® 505 I/O base format
- 1.5 Amps per output (no derating)
- Isolated 1500 VDC channel-to-channel
- Blown fuse reporting (per channel) to the PLC
- Blown fuse indicator
- Logs in as a 16Y or 16X/16Y (jumper selectable)
- Individual fuse for each output channel
- Single-wide module



Control Technology Inc.

5734 Middlebrook Pike, Knoxville, TN 37921-5962
Phone: 865/584-0440 Fax: 865/584-5720 www.controltechnology.com

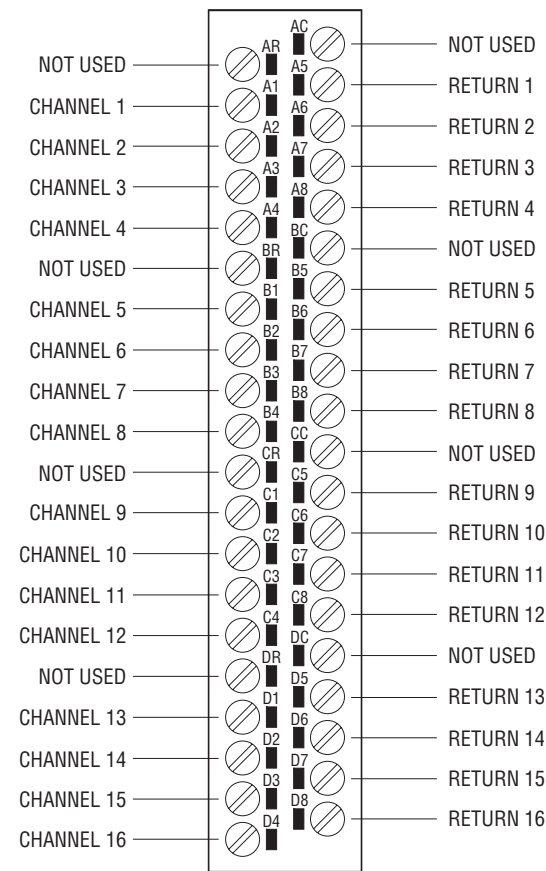


Figure 1. 2591-A Output Connector

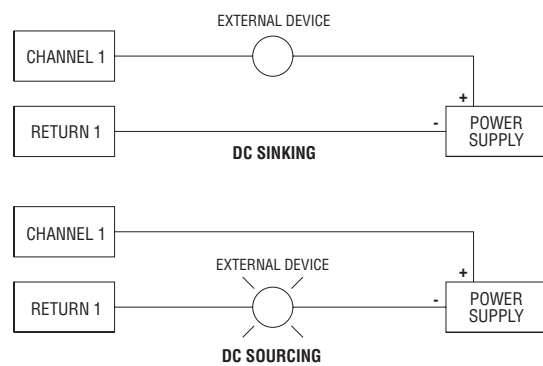


Figure 2. 2591-A Typical External Wiring Application

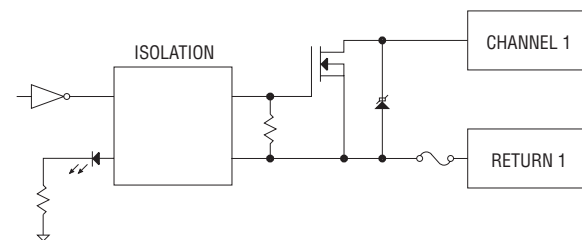


Figure 3. 2591-A Typical Internal Circuit

Checking Module Operation

You must check to see that the module is configured in the memory of the PLC. This is important because the module will appear to be functioning regardless of whether it is communicating with the PLC. To view the PLC I/O configuration chart listing all slots on the base and the inputs or outputs associated with each slot, refer to your Programming Manual. An example chart is shown in the following figure.

2591-A Operation Without Blown Fuse Reporting

The 2591-A standard shipping configuration logs in as 16Y locations to the PLC.

I/O Module Definition for Channel 1 Base 00						
Slot	I/O Address	Number of bit and word I/O				Special Function
		X	Y	WX	WY	
01	0001	00	16	00	00	NO
02	0000	00	00	00	00	NO
15	0000	00	00	00	00	NO
16	0000	00	00	00	00	NO

Figure 4. I/O Configuration Chart

In Figure 4 above, the 2591-A module is inserted in slot 1 in the I/O base 0. Data appears as 16 "Y" locations starting at "Y1". For your particular module, look in the chart for the number corresponding to the slot occupied by the module. If bit locations appear on this line, then the module is registered in the PLC memory and the module is ready for operation.

2591-A Operation With Blown Fuse Reporting

The 2591-A will alert the PLC CPU when an output channel has a blown fuse. The feature is enabled by moving jumper JP9, as shown in Figure 5 below, to the "Reports 16X Inputs". When JP9 is in this position the module will log on to the base as a 16X and 16Y module. The 16X inputs are used for Blown Fuse Reporting and the 16Y outputs are used just as any other discrete output would be used.

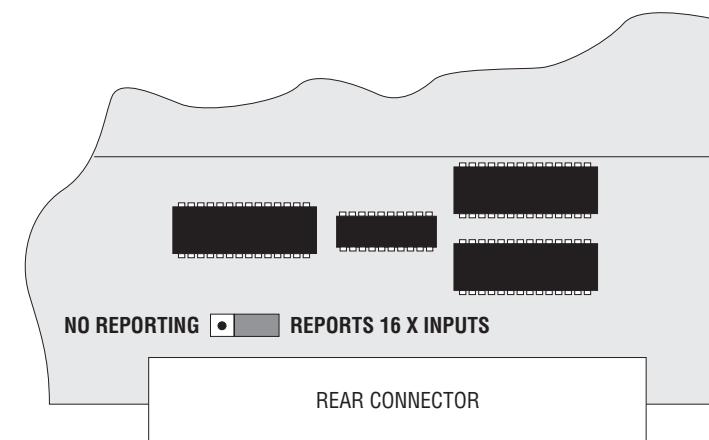


Figure 5. 2591-A Blown Fuse Reporting Selection